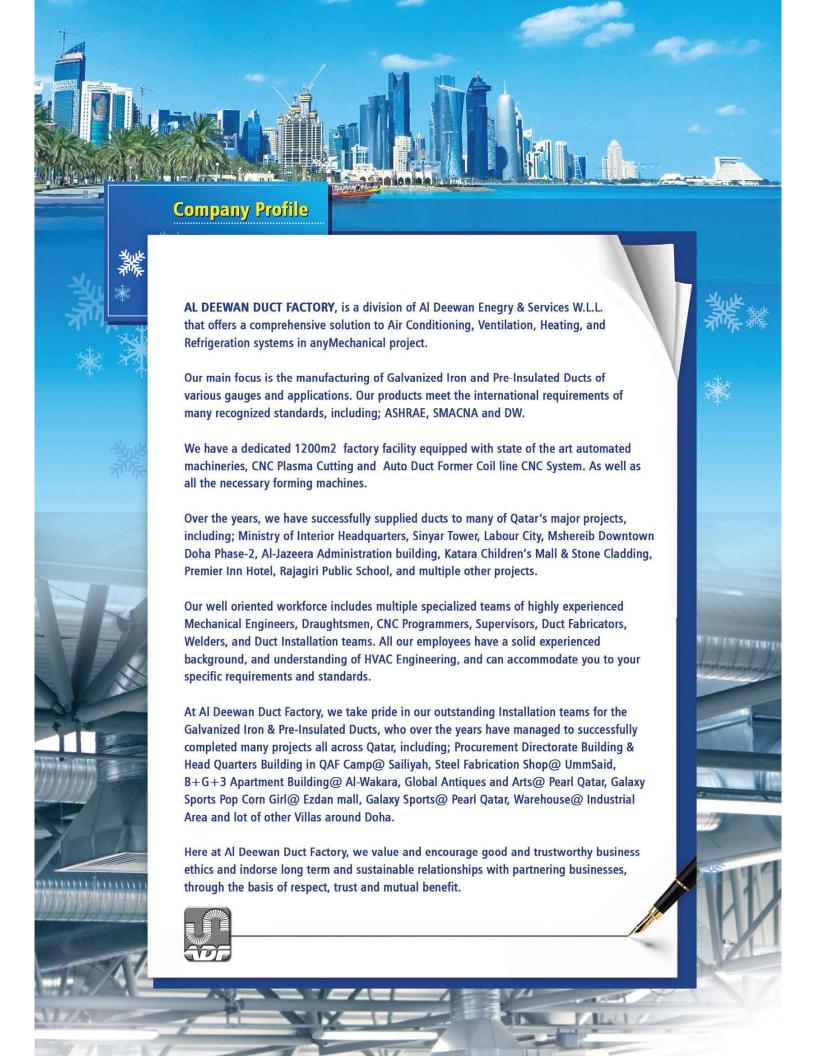


Manufacture for HVAC Ducting & Air Distribution Equipments







#### **RANGE OF PRODUCTS**

- Rectangular Galvanized Steel, Black steel (HR & CR) Ducting.
- Plenum Boxes with Spigot
- Flat hemmed & Standing "S" Cleat, "C" Cleat
- Flanges & Corners of various sizes
- Double & Single Skin Turning Vanes
- Aluminium Cladding for Exposed Duct& Chilled Water Pipe
- Circular & Rectangular Volume Dampers
- Insulated Double skinned Access Door
- Pre-insulated Duct with complete accessories
- Galvanized Steel & Aluminium Plain Circular
  Duct









#### **Rectangular Ducting:**

Fabrication of rectangular metal ducting such as Straight Duct, Reducers, Offsets, Elbow, Bends of different type of longitudinal and Transverse Joint as per the standards. Ducts are manufactured with state of Art facilities fully computerized machineries such as Auto Duct Former, Plasma Cutting machine and latest forming technologies.

G.I Duct Construction:- G.I Rectangular ducts made out from Hot Dipped Galvanized sheets standard according to ASTM A 653, LFQ(Lock Forming Quality) with G90/ Z-275 zinc coating

<u>Black Steel/ MS Ducting:</u> - Black Steel ducts are made out from HR & CR black sheet with liquid tight continues external weld. MS angle welded continuously on edges for Transverse Joints.





Stainless Steel Ducting:- SS ducts fabricated from SS sheets of 316/304 with Pittsburgh Longitudinal seams and 25/30 mm self flange for transverse joint.

Aluminium Ducting:- Aluminium ducts as per SMACNA, ASHRAE,DW-144 & 142 made out from AA 1100/ equal grade of sheets with Pittsburgh longitudinal seams and S & C drive slip in transverse joints

Aluminium Cladding:- Aluminium cladding work as per SMACNA, DW 144 & 142 standards made out from AA 1100 / equal grade Aluminium sheets



#### Circular Volume Control damper

The Round Volume Control Damper suitable for high /medium / low pressure rectangular or circular ducting. The casing and blades are made out from 20/22 g G.I Sheets and designed to operate one control point manually by quadrant set.





#### **Rectangular Volume Control dampers**

Rectangular VCD is made of multi opposed or parallel blades. Outer frame made of flange type or slip drive type for easy installation at site. Blades are G.I Single skin interlocking and mounted on nylon bushings operated by external linkage. Hand locking quadrant provided suitable for motorized or manual. To prevent leakage, blade edges are fitted with foam gasket

#### **Access Doors**

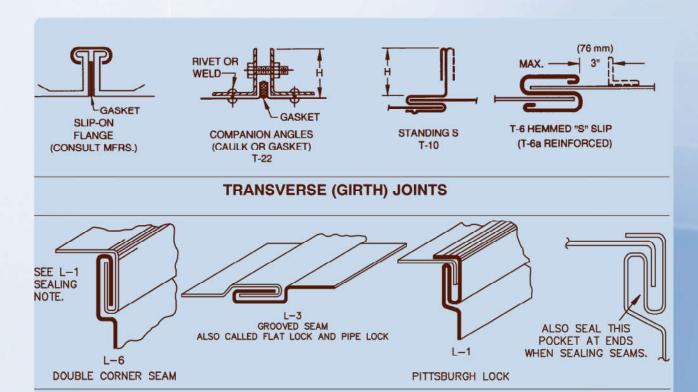
Access door made of 22 g galvanized steel flange frame and double skinned 24 g galvanized door panel with Cam lock and foam gasket around. Bottom edge will be notched knock for easy to fixing in duct. The access doors are available with or without hinges





#### Salient Features:

- ▶ G.I Duct Shall be stiffened by beading at 300 mm distance to reducing vibration and drumming noise of duct .
- Best quality ducts made out from various brands of G.I Sheets
- Duct construction as per SMACNA, ASHRAE,DW142&144 and also custom fabricate rectangular ducting according to consultant specifications
- A reduced amount of leakage with excellent quality slide-on flange transverse joints with integral sealant
- Accuracy in dimensions with fully computerized machineries
- Ready to Install and easy for handling at site
- All ducts having a label with identification of the drawing/Floor/Unit/area details for an easy installation at site



LONGITUDINAL SEAMS — RECT. DUCT

HVAC Duct Construction Standards Metal and Flexible • Second Edition





#### LIST OF MACHINERY

SI.No	Machinery	Brand & Origin	Qty
01	Automatic Notching Duct Forming Machine	Firmac, U.K	2
02	CNC Plasma Cutting Machine	CMS 3 Plasma Wasp, Germany	2
03	CNC Plasma Cutting Machine	SWIFT-CUT, U K	1
04	Nuloc Auto Duct Seaming Machine	Firmac, U.K	2
05	Power Guillotine Shearing Machine	Firmac, U.K	1
06	Pedestal Power Swaging Machine	Firmac, U.K	1
07	Auto Guide Power Flanging Machine	Firmac, U.K	2
08	"S" & "C" Cleat Machine	Firmac, U.K	2
09	Power Bending Rolls	Firmac, U.K	2
10	Hydraulic Box & Pan Folding Machine	Firmac, U.K	1
11	Pittsburgh Roll former with Double Seam Roll	Firmac, U.K	2
12	Manual Swaging Machine	Tennsmith, U.S.A	1
13	Spot Welding Machine	NDI 18, Syria	1
14	Clinching Machine for Flange Fixing	Trumpf, Switzerland	3
15	Manual Pan & Box Folding Machine	URO, Italy	1
16	Manual Cleat Bending Machine	Tennsmith, U.S.A	1
17	Cut-Off Machine	Fujita, Japan	3
18	Elbow Gorelocker Machine	Sayes, China	1
19	Hydraulic Fork Lift - 5 Ton Capacity	HELI - China	1
20	3 Ton Truck for duct delivery (3 Nos)	Mitsubishi, Japan	3

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Automatic Notching Duct Forming Machine, "Firmac - U.K"



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CNC Plasma Cutting Machine, CMS 3 Plasma Wasp, Germany



CNC Plasma Cutting Machine, "SWIFT-CUT, U.K"

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Nuloc Duct Seem Closing Machine, "Firmac - U.K"

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Hydraulic Box & Pan Folding Machine, "Firmac - U.K"



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Power Guillotine Shearing Machine, "Firmac - U.K"



G.I Coils Stock

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Power Bending Rollers, "Firmac - U.K"



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Pittsburgh Roll former with Double Seam Roll, "Firmac - U.K"



Slide-on Flange Stock

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"S" & "C" Cleat Machine, "Firmac - U.K"



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Auto Guide Power Flanging Machine, "Firmac - U.K"



Manual Cleat Bending Machine, "Tennsmith-U.S.A"

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Pittsburgh Pneumatic Hammer



**Spot Welding Machine** 

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Pedestal Power Swaging Machine, "Firmac - U.K"



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Hydraulic Fork lift (Heli - 5 Ton Capacity)



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#### **Projects**

#### Few of our Clients/projects, list as follows:

		1
Project	MEP/Main Contractor	Consultant
Al Jazeera Administration Building	Space Maker	Qatar Design Consortium
School # 9 at Qatar Foundation	Marine Air Conditioning & Refrigeration Co.	Sketch Engineering & Consultants
G + M Office & Workshop at Ras Laffan	Sine Wave Electromechanical Services W.L.L	QDC & White Young Qatar
Al Jazeera Studio 7	Space Maker	Qatar Design Consortium
Workshop G + 1 & Offices	Art line Contracting Co.	Al Aqsa Engineering Consultancy
Al Kass / Al Dawri Sports Channel	Space Maker	Qatar Design Consortium
2Schools (6 & 7) at Al Kissa	Marine Air Conditioning & Refrigeration Co.	Sketch Engineering & Consultants
Katara Children's Mall & Stone Cladding	Marine Air Conditioning & Refrigeration Co.	Projacs International (Project Management Team)
Business Square Marina (B+G+20)	Draieh Contracting	Universal Design Centre
Barzan Offshore Project @ Ras laffan	Al Ajaj Limited Company	Ras Gas
Sinyar Tower (2B+G+52 Floors)	Trans Gulf International	Diwan Al Emara

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MEP/Main Contractor	Consultant
Al Ali Engineering Client P.E.O	MZ & Partners
Trans Gulf International	Gensler/Buro Happold
Al Balagh Trading Contracting Company	KEO
Qatar Engineering Construction Co. W.L.L	Qatar Gas
Marine Air Conditioning & Refrigeration Co.	Sketch Engineering & Consultants
Bianco Trading & Contracting	Qatar Emiri Corps of Engineers
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Shannon Engineering Company	Arab Engineering Bureau
Gulf Turrets W.L.L.	Qatrai Emiri Corps of Engineers
Gulf Turrets W.L.L.	Qatari Emiri Corps of Engineers
Trans Gulf International	C.E.G
Hadico	Hadico
	Al Ali Engineering Client P.E.O  Trans Gulf International  Al Balagh Trading Contracting Company  Qatar Engineering Construction Co. W.L.L  Marine Air Conditioning & Refrigeration Co.  Bianco Trading & Contracting  Bianco Trading & Contracting  Shannon Engineering Company  Gulf Turrets W.L.L.  Trans Gulf International

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Project	MEP/Main Contractor	Consultant
Proposed office building (B+G+M+2)	Sinewave Electromechanical Services W.L.L	Sketch Engineering Consultant
Premier Inn Hotel@ Education City	PIH	DEWAN/QDC
Barracks at Abu Samara Camp	Gulf Turrets W.L.L	Qatari Emiri Corps of Engineers
Construction of New Warehouse@ Al Jazeera	Gulf Panel Contracting Company	APG
Proposed Swimming pool for GHQ Administration department at Sailiyah	Sinewave Electromechanical Services W.L.L	Qatari Emiri Corps of Engineers
Fahd Residential Building (2B+G+10)	FBA Engineering & Contracting	Arab Consulting Engineers(ACE)
Proposed Residential Building at Fareej Bin Mehmoud (B+G+7)	Shannon Engineering Company	Dara Engineering Consultants
Al Bidda Tower- Ground Floor Reception Lobby	Nysa Trading & Contracting Co. W.L.L	Architecture & Planning Group
Msherieb Down Town Phase -1 B	Carillion, Qatar Building Company JV	Gensler/Buro Happold
Lusail City Development CMRL BLVD with Road D3, Underground Car Parking	Lightning Electro Mechanical W.L.L	Dorsch Qatar
American Academy School	Nysa Trading & Contracting Co. W.LL	Sketch Engineering
Energy City Qatar	Zublin International Qatar	ABS International Architects

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Project Al Managin Villa Bu Cultur Bu	MEP/Main Contractor	Consultant
Al Mannai Villa B+G+1+PH	Singapore Eng. & Contr. Co. WLL	НТСО
Viva Bahriya Towers 12&13(Package-1)	Voltas Limited	Shaker Consultancy Group
Construction of Chemical Factory	Al Safwa Trading & Contracting	AL - SADD Consulting Engineering
Fox Hills North "J" DARA A	Marine Air Conditioning & Refrigeration Co.	Arab Engineering Bureau
QP Fire Station No. 6 at Ras Laffan	Marine Air Conditioning & Refrigeration Co.	ERGA QATAR
AL Fazaa Head Quarters	Bukshisha Building Construction Co.W.L.L	Gulf Engineering & Industrial Consultancy
Msheireb Downtown Doha - Phase 4	TCC/CCC - JV	C.E.G
Proposed QAF ES 'Hail Communication Network Building	Marine Air Conditioning & Refrigeration Co.	Rassem Engineering Consultancy
Residential Building (2B+G+4) Fox Hills C14 @ Lusail	Marine Air Conditioning & Refrigeration Co.	Arabian Engineers Consultant

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2 New Schools at Al Kissa	Marine Air Conditioning & Refrigeration Co.	Sketch Engineering & Consultants
Katara Children's Mall & Stone Cladding	Marine Air Conditioning & Refrigeration Co.	Projacs International (Project Management Team)
Barzan Offshore Project @ Ras laffan	Al Ajaj Limited Company	Ras Gas
Sinyar Tower (2B+G+52 Floors)	Trans Gulf International	Diwan Al Emara
Labour City@ Industrial Area	Al Ali Engineering	MZ & Partners
Msherieb Down Town Phase -2	Trans Gulf International	Gensler/Buro Happold
First Grade Sports Club Phase -2	Al Balagh Trading Contracting Company	KEO
Rajagiri Public School	Marine Air Conditioning & Refrigeration Co.	Sketch Engineering & Consultants
Procurement Directorate Building at Sailiyah Camp (F-308-01) Bianco	Bianco Trading & Contracting	Qatar Emiri Corps of Engineers
H.Q Building for Transport Unit at Sailiyah Camp (F–309–01)	Bianco Trading & Contracting	Qatar Emiri Corps of Engineers
Lexus Show Rooms & Offices (4B+G+ 2)	Shannon Engineering Company	Arab Engineering Bureau
Vehicle Stores for Intelligence Services	Gulf Turrets W.L.L.	Qatari Emiri Corps of Engineers
Construction of HQ Building for Emiri Border Guard	Gulf Turrets W.L.L.	Qatari Emiri Corps of Engineers
Ministry of Interior Headquarters	Trans Gulf International	C.E.G
Proposed G+B+3 Apartment Building @ Al Wakra	Hadico	Hadico
Proposed office building (B+G+M+2)	Sinewave Electromechanical Services W.L.L	Sketch Engineering Consultant
Premier Inn Hotel@ Education City	Al- Ali Engineering Company	DEWAN/QDC
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